

GIET UNIVERSITY, GUNUPUR - 765022

AY 21

B. Tech (Sixth Semester Regular) Examinations, May – 2024 **21BMEPE36002 - Additive Manufacturing** (Mechanical)

Time: 3 hrs Maximum: 70 Marks

| 11 | me: 3 nrs | laxımum | 1: /U IVI8 | ırks | |
|--|--|--------------------|-------------------|-----------------|--|
| $(The \ figures \ in \ the \ right \ hand \ margin \ indicate \ marks)$ $PART-A$ | | (2 x 5 = 10 Marks) | | | |
| Q.1. A | Answer ALL questions | | CO# | Blooms Level | |
| a. S | tate the uses of additive manufacturing. | | CO1 | K1 | |
| b. D | Describe the applications area of 3D printing. | | CO1 | K2 | |
| c. V | What is STL model? | | CO2 | K1 | |
| d. C | Compare solid based rapid prototyping and liquid based rapid prototyping | | CO3 | K2 | |
| e. V | Vrite the applications of 3DP. | | CO4 | K2 | |
| PART – B | | | (15 x 4=60 Marks) | | |
| Answ | er ALL questions | Marks | CO# | Blooms Level | |
| 2. a. | Differentiate the additive manufacturing techniques with conventional | 7 | CO1 | K2 | |
| b. | manufacturing process Explain in detail about the following material with its related printing | 8 | CO1 | K2 | |
| | technologies (i) Acrylonitrile Butadiene Styrene (ii) Polylactic Acid (iii) Polypropylene (3) (OR) | | | | |
| c. | Explain the basic principles behind digitization techniques used in additive | 7 | CO2 | K2 | |
| | manufacturing. | | | | |
| d. | Describe the importance of part orientation and support generation in additive Manufacturing. | 8 | CO2 | K2 | |
| 3.a. | Explain how additive manufacturing technology facilitates rapid prototyping and iteration in product design and development. | 8 | CO1 | К3 | |
| b. | List the traditional tooling processes used in manufacturing and compare them with additive manufacturing. | 7 | CO1 | K3 | |
| | (OR) | | | | |
| c. | Explain in detail about Design Rules of CAD modelling. | 8 | CO2 | K2 | |
| d. | Define model reconstruction in the context of additive manufacturing. | 7 | CO2 | K1 | |
| 4.a. | Compare and contrast the liquid-based stereo lithography systems and the solid ground curing systems. | 8 | CO3 | K3 | |
| b. | Describe the principle of FDM with its advantages, disadvantages and applications. | 7 | CO3 | K2 | |
| | (OR) | _ | CO 1 | T7 4 | |
| c. | Analyze the advantages of using Selective Laser Sintering (SLS) over other additive manufacturing processes. | 7 | CO4 | K4 | |
| d. | Explain the process of Electron Beam Melting (EBM) With Neat Sketch. | 8 | CO4 | K3 | |

| 5.a. | Distinguish between liquid-based and solid-based additive manufacturing | 7 | CO3 | K2 |
|------|---|---|-----|----|
| | systems. | | | |
| b. | Explain the step-by-step process involved in Laminated Object Manufacturing | 8 | CO3 | K2 |
| | (LOM). | | | |
| | (OR) | | | |
| c. | Summarize the applications of rapid prototyping in various industries. | 8 | CO4 | K2 |
| d. | Classify the steps in preparation of powder with neat diagram . | 7 | CO4 | K2 |
| | | | | |

--- End of Paper ---