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**GIET UNIVERSITY, GUNUPUR – 765022**  
**M. Tech (First Semester – Regular) Examinations, June – 2021**  
**MPECH 1054 - SAFETY IN CHEMICAL INDUSTRIES**  
 (Chemical Engineering)

Time: 2 hrs

Maximum: 50 Marks

**The figures in the right hand margin indicate marks.**

**PART – A****(2 x 10 = 20 Marks)**Q1. Answer **ALL** questions

- a. Explain the need for personnel protective equipment in combating hazards
- b. Distinguish between accident and incident.
- c. What is safety audit? What is the need of safety audit?
- d. What is Plant Point?
- e. Write a note on Chemistry of Fire.
- f. When should hazard identification be done?
- g. What is Risk Assessment?
- h. What is the importance of hazard and Operational studies
- i. How do you calculate the Reliability in Hazard Evaluation?
- j. Name some Process Hazards Checklists

**PART – B****(6 x 5 = 30 Marks)**Answer ANY FIVE questions**Marks**

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| 2. Explain Factories (Amendment) Act 1987.   | <b>(6)</b> |
| 3. What is toxicity? How toxicants enter biological organisms?   | <b>(6)</b> |
| 4. Describe the factors contributing towards fire in an industry. Also, explain the chemistry of fire.       | <b>(6)</b> |
| 5. Explain the Flammability Characteristics of Liquids and Vapors  | <b>(6)</b> |
| 6. Explain the procedure for the Hazard Identification and Risk assessment form the AIChE Guidelines.        | <b>(6)</b> |
| 7. How do you calculate?   | <b>(6)</b> |
| (a) Failure probability  |            |
| (b) Mean time between failures(MTBF)   |            |
| (c) Total reliability for parallel process components  |            |
| (d) Total reliability for series process components  |            |
| 8. Explain in details the process of Hazard Evaluation and Risk assessment and its control in ammonia plant. | <b>(6)</b> |

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