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B. Tech

PCCH 4301

## Fifth Semester Regular Examination – 2014

**HEAT TRANSFER** 

**BRANCH: CHEM** 

**QUESTION CODE: H128** 

Full Marks - 70

Time: 3 Hours

Answer Question No. 1 which is compulsory and any five from the rest.

The figures in the right-hand margin indicate marks.

Assume suitable notations and any missing data wherever recessary

Answer the following questions :

2×10

- (a) What is Widdmann and Franz Law?
- (b) In the following figure if the areas of surface A and B are 20 and 10 m<sup>2</sup> respectively and the heat flux at face A is 5 W/m<sup>2</sup>. Find the heat flux at surface B.



- (c) What is lumped system analysis?
- (d) Draw the shape of the thermal boundary layer when a hot fluid flows through a pipe.
- (e) What is the % of baffle window for a 25% cut segmental baffle?
- (f) For a heat exchanger which value is more: Outside overall heat transfer coefficient or inside overall heat transfer coefficient. Justify your answer.
- (g) If 8 inch is the ID of a shell, then what is the minimum baffle spacing?
- (h) If the number of passes in the tube side is doubled then how many times the heat transfer coefficient will increase and justify your answer.

- (i) What is Tube Plugging in an evaporator?
- (j) Write the type of evaporator and type of feeding used for concentrating viscous solution.
- 2. Two layers of a composite cylinder of inner diameter 15 cm and outer diameter 30 cm has moderate volumetric rates of heat generation 100 KW/m³ and 40 KW/m³ in the inner and outer layer respectively. The thicknesses of two layers are equal. The temperature at the inside surface (r<sub>i</sub> = 0.075 m) of the assembly is 100 °C and that at the outside surface (r<sub>o</sub> = 0.15 m) is 200 °C. Thermal conductivities of the materials are K<sub>1</sub> = 30 W/m°C for the inner layer and K<sub>2</sub>=10 W/m°C for the outer layer. Determine
  - (a) The temperature distributions in the individual layers.
  - (b) The maximum temperature in the cylinder and the radial position at which it occurs.

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- (a) Under what condition does the fin efficiency become nearly 100%?
  - (b) An electric motor drives a centrifugal pump which circulates a hot liquid metal at 480 °C. The motor is coupled to the pump impeller by a horizontal steel shaft (k = 32 w/m°C) 25 mm in diameter. If the ambient air temperature is 20 °C, the temperature of the motor is limited to a maximum value of 55 °C and the heat transfer coefficient between the steel shaft and the ambient air is 14.8 w/m².°C, what length of shaft should be specified between the motor and the pump assuming that the end of the shaft is insulated.
- 4. (a) In a counter flow double pipe heat exchanger the hot fluid temperature drops from 73 °C to 68 °C and cold fluid temperature rises from 30 °C to 35 °C. Calculate the amount of heat transfer with an overall heat transfer coefficient of 537 w/m².°C and heat transfer area of 3 m².
  - (b) A counter flow heat exchanger is employed to cool 0.55 kg/sec (C<sub>p</sub> = 2.45 kJ/kg.°C) of oil from 115 °C to 40 °C by the use of water. The inlet and outlet temperatures of cooling water are 15 °C and 75 °C, respectively.

The overall heat transfer coefficient is expected to be 1450 W/m<sup>2</sup>.°C. Using NTU method, calculate the following:

- (i) Effectiveness of heat exchanger,
- (ii) The surface area required, and
- (iii) The mass flow rate of water.

3+2+2

5. (a) What is the effect of presence of non-condensable gas on condensation?

2

(b) A vertical flat plate is 600 m in height and is exposed to steam at atmospheric pressure. If the surface of the plate is maintained at 60 °C, then calculate the total heat transfer rate and rate of steam condensation. 8

Data: Saturation steam temperature = 100 °C

Latent heat of vaporization = 2257 kJ/kg

 $\rho_{v} = 0.596 \text{ kg/m}^{3}$ .

The properties of saturated vapour at the mean film temperature are :

 $\mu = 355.3 \times 10-6 \text{ Ns/m}^2$ 

 $\rho = 971.8 \text{ kg/m}^3$ 

 $k = 67.413 \times 10-2 \text{ W/m.}^{\circ}\text{C}$ .

(a) What is radiation shape factor?

2

- (b) A well insulated hemispherical furnace of radius 1 m. Find the self view factor of the curved surface.
  3
- (c) The inner sphere of a dewar flask is 30cm diameter and outer sphere is 36 cm diameter. Both spheres are coated for which emissivity to 0.05. Determine the rate at which liquid oxygen (latent heat = 5.12 Kcal/kg) would evaporate at –183 °C when the outer sphere temperature is 20 °C. Assume that the other modes of heat transfer are absent.
- 7. A single effect evaporator with 11 m² of heating surface is used to concentrate NaOH solution from 10% to 50 % solids, the feed being 2200 kg/hr. The feed enters at 49 °C and has a specific heat of 0.8 Kcal/kg.°C. The pressure in the vapour space is 10 cm Hg absolute. 900 kg/hr of steam of 101.7 °C are used.

## Calculate:

- (a) Apparent overall heat transfer coefficient,
- (b) Coefficient corrected for boiling point elevation and hydrostatic head if the liquid depth is 1.83 m. Boiling point of 50% NaOH solution = 86.7 °C.

8. Write short notes on any two:

5×2

- (a) Multiple effect evaporators
- (b) Dimensional analysis for forced convection
- (c) Thermal boundary Layer
- (d) Critical thickness of insulation