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Total Number of Pages : 03

B.Tech
PCE6I102

6th Semester Regular/Back Examination 2018-19
PROCESS DYNAMICS & CONTROL

BRANCH : CHEM

Time : 3 Hours

Max Marks : 100

Q.CODE : F219

Answer Question No.1 (Part-1) which is compulsory, any EIGHT from Part-II and any TWO from Part-III.

The figures in the right hand margin indicate marks. The figures in the right hand margin indicate marks. The ordinary, semi-log and log-log graph papers should be provided to the students in the examination hall.

Part- I

Q1 Only Short Answer Type Questions (Answer All-10)

(2 x 10)

- What do you mean by inferential control configuration?
- Classify the different types of variables in the control system with example.
- Differentiate between period of oscillation and natural period of oscillation.
- Solve

$$\frac{d^2x}{dt^2} + 3\frac{dx}{dt} + x = 1 \text{ and } x(0) = x'(0) = 0$$

- Solve the following equation for $y(t)$:

$$\int_0^t y(\tau) d\tau = \frac{dy(t)}{dt} \quad y(0) = 1$$

- A thermometer having a time constant of 0.1 min is at a steady state temperature of 80 °C. At time $t=0$, the thermometer is placed in a temperature bath maintained at 100°C. Determine the time needed for the thermometer to read 90°C.
- Draw the block diagram for a process whose output and inputs are related by the following equation:

$$T'(s) = [Q(s) + \omega c T_i'(s)] \frac{1/\omega c}{\tau s + 1}$$

- What do you mean by on-off controller? Give an example.
- State the Bode stability criterion in terms of gain margin and phase margin.
- Which controller is known as rate controller and why?

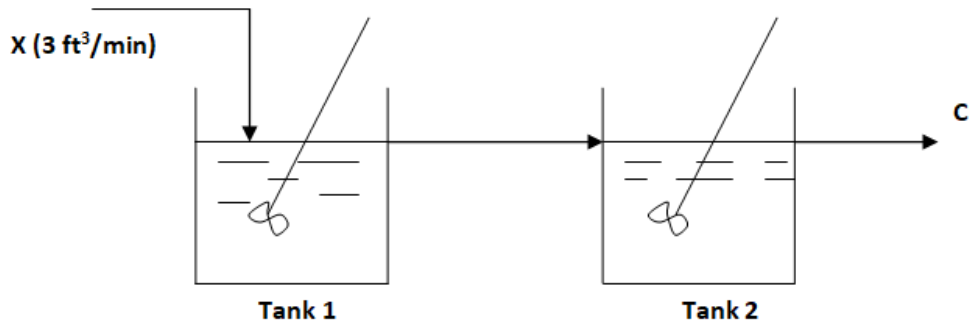
Part- II

Q2 Only Focused-Short Answer Type Questions- (Answer Any Eight out of Twelve)

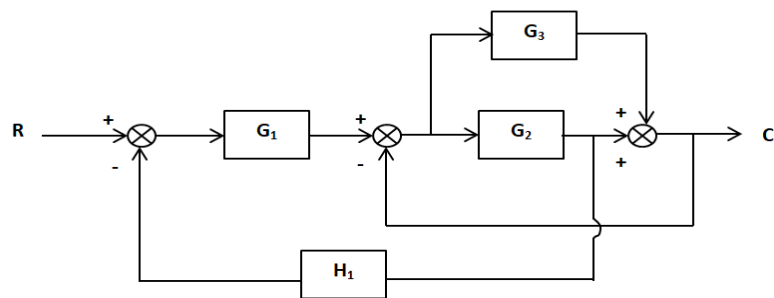
(6 x 8)

- Discuss about the general needs of a control system.
- Derive the transfer function of a liquid tank system.
- A first order reaction $A \rightarrow B$ with the rate constant K is taking place in CSTR fed with A at concentration C_{AF} which remains unchanged. There are likely to be some deviations in feed rate (F) of A . Derive the transfer function between concentration of A in the outlet and feed rate of A assuming that volume V of reacting mixture remains unchanged.

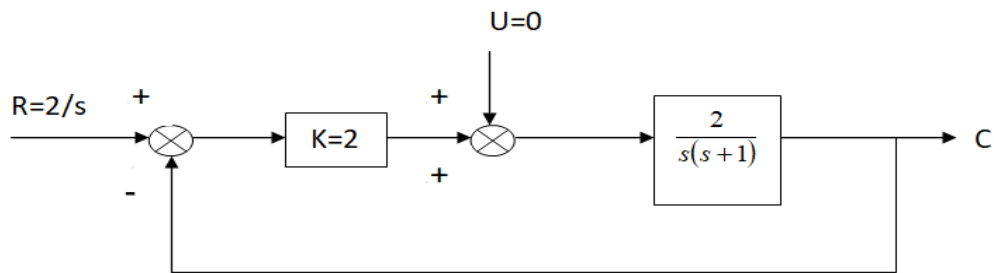
- d) A process of unknown transfer function is subjected to a unit-impulse input. The output of the process is measured accurately and is found to be represented by the function $y(t) = te^{-t}$. Determine the unit step response of this process.
- e) In the two-tank mixing process shown in figure below, x varies from 0 lb salt/ft³ to 1 lb salt/ft³ according to a step function. At what time does the salt concentration in tank 2 reach 0.6 lb salt/ft³? The holdup volume of each tank is 6 ft³.



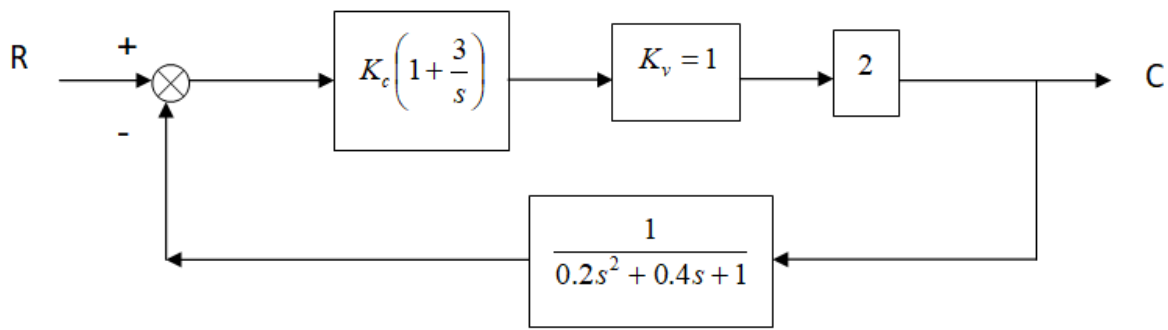
- f) Discuss briefly the hardware of a control system.
- g) What do you mean by proportional band?
A pneumatic proportional controller is used to control temperature within the range of 60 to 100 °F. The controller is adjusted so that the output pressure goes from 3 psi (valve fully open) to 15 psi (valve fully closed) as measured temperature goes from 71 to 75 °F with the set point held constant. Find the gain and the proportional band.
- h) Determine the overall transfer function for the following block diagrams.



- i) For the control system given below, determine :
- $\frac{C(s)}{R(s)}$
 - Offset
 - $C(\infty)$



j) By means of the Routh test, determine the stability of the system given below for $K_c = 2$.



k) What do you mean by filter? Classify the different types of filter.

l) Write short notes on :

- Ratio control
- Cascade control

Part-III

Only Long Answer Type Questions (Answer Any Two out of Four)

Q3 a) Prove that the manometer is of a second order system.

(6)

b) A step change of magnitude 5 is introduced into a system having the transfer function

(10)

$$\frac{Y(s)}{X(s)} = \frac{10}{s^2 + 2s + 5}$$

Determine :

- Percent overshoot
- Rise time
- Maximum value of $Y(t)$
- Ultimate value of $Y(t)$
- Period of oscillation

Q4 Sketch the root locus plot for the open loop transfer function given below and determine the stability.

(16)

$$G(s)H(s) = \frac{K(s+0.1)}{s(s-0.2)(s^2+s+0.6)}$$

Q5 Plot the Bode diagram for the control system whose overall transfer function is given by :

(16)

$$G(s) = \frac{10(0.2s+1)e^{-s/10}}{(s+1)(0.1s+1)}$$

Q6 For the control system of transfer function given by: $\frac{1}{(s+1)^3}$, determine the controller setting for a PI controller using C-C method and model the process reaction curve.

(16)