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Total Number of Pages: 02

**B.Tech**  
**PCMT4201**

**3<sup>rd</sup> Semester Back Examination 2016-17**  
**INTRODUCTION TO PHYSICAL METALLURGY**  
**BRANCH(S): METTA,MME**

**Time: 3 Hours**

**Max Marks: 70**

**Q.CODE: Y641**

**Answer Question No.1 which is compulsory and any five from the rest.**  
**The figures in the right hand margin indicate marks.**

**Q1** Answer the following questions: **(2 x 10)**

- a) In an edge dislocation the burgers vector is \_\_\_\_\_ to the dislocation line and in a screw dislocation it is \_\_\_\_\_ to the dislocation line.
- b) \_\_\_\_\_ and \_\_\_\_\_ cause hot shortness and cold shortness in steels respectively.
- c) The combination of a \_\_\_\_\_ nucleation rate and a \_\_\_\_\_ growth rate yields a fine grain size.
- d) Draw the plane (100) and (010) in two different unitcells.
- e) Determine the relationship between lattice parameter, a, and atomic radius, r, in a BCC unit cell.
- f) Calculate the number of atoms in 100g of aluminium. Atomic weight of aluminium is 26.98 g/mol and Avogadro's number is  $6.023 \times 10^{23} \text{ mol}^{-1}$ .
- g) What is critical cooling rate?
- h) On what factor does the hardness of martensite depend?
- i) Why are high speed steels subjected to subzero treatment?
- j) What is malleable cast iron?

**Q2** With a neat diagram describe about age hardening of Al-4.5wt% Cu **(10)**  
alloy.

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**Q3 a)** Draw FCC and BCC unit cells and find out their atomic packing factor. **(5)**

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**b)** What is solid solution? Discuss about Hume-Rothery rules. **(5)**

**Q4 a)** Explain the invariant reactions taking place in Fe-Fe<sub>3</sub>C phase diagram with suitable sketches. **(5)**

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**b)** A 0.2 wt.% steel is cooled slowly from austenitic region to room temperature. Calculate the proportions of the different phases at room temperature and draw the microstructure **(5)**

**Q5 a)** What is homogeneous nucleation? Derive the expression for the free energy change accompanying the formation of a spherical new phase particle. **(5)**

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**b)** Draw and compare the T-T-T curves for 0.5 and 1.0 wt% C steel. **(5)**

**Q6 a)** What is hardenability? Describe the Jominy end quench method of determining hardenability of steels. **(5)**

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**b)** What is tempering? Why is tempering done? Explain briefly the microstructural and property changes that take place in a steel during various stages of tempering. **(5)**

**Q7** Describe briefly a binary isomorphous phase diagram with required labelling. Explain how to determine the composition of each of the phases within a two phase region of the binary phase diagram at a given temperature. And also explain how one can determine the mass fractions of each phase in equilibrium. **(10)**

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**Q8 Write Short notes on (Any TWO) (5 x 2)**

**a)** Constitutional super cooling

**b)** Yield point phenomena

**c)** High speed steel

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**d)** Gray cast iron